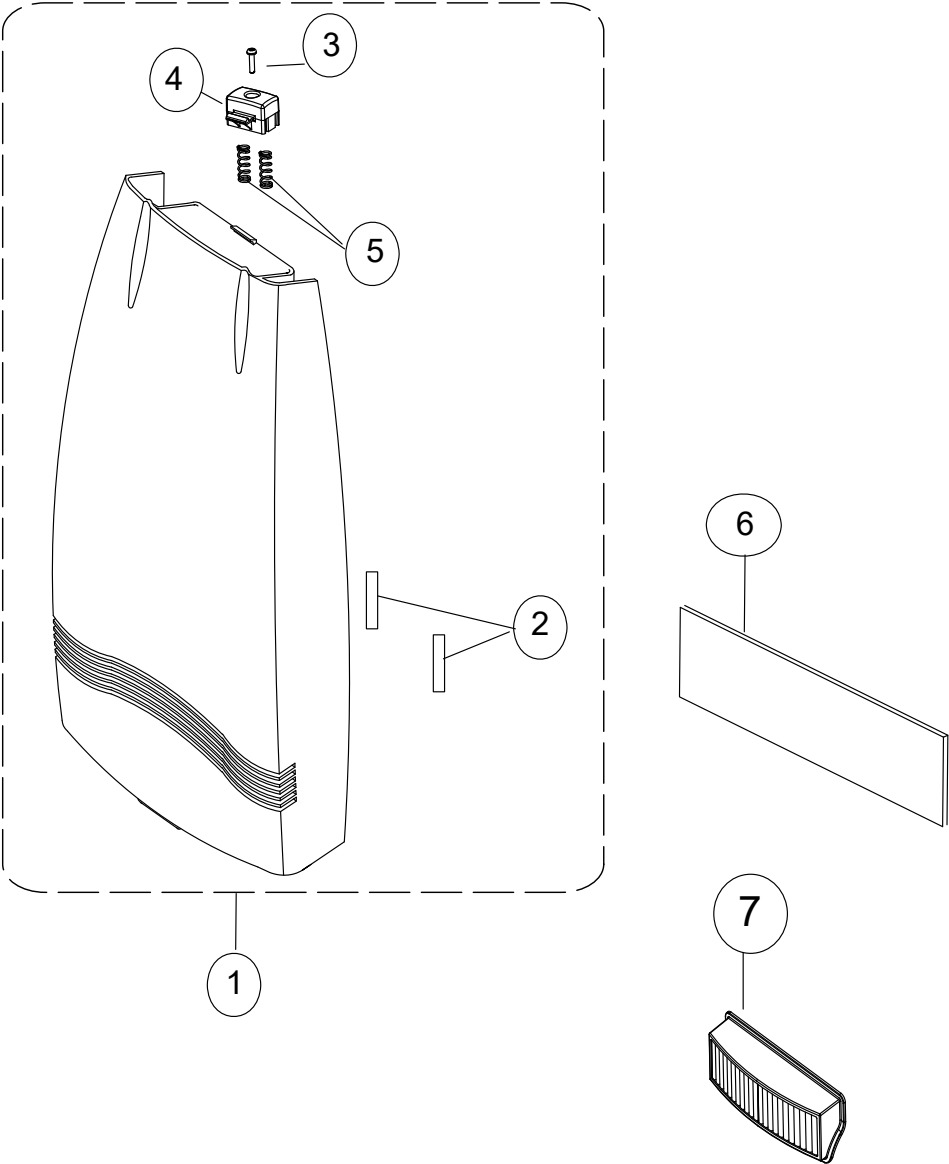


RICCAR
VIBRANCE SERIES
PARTS BOOK
ALL FLAT BELT VERSIONS

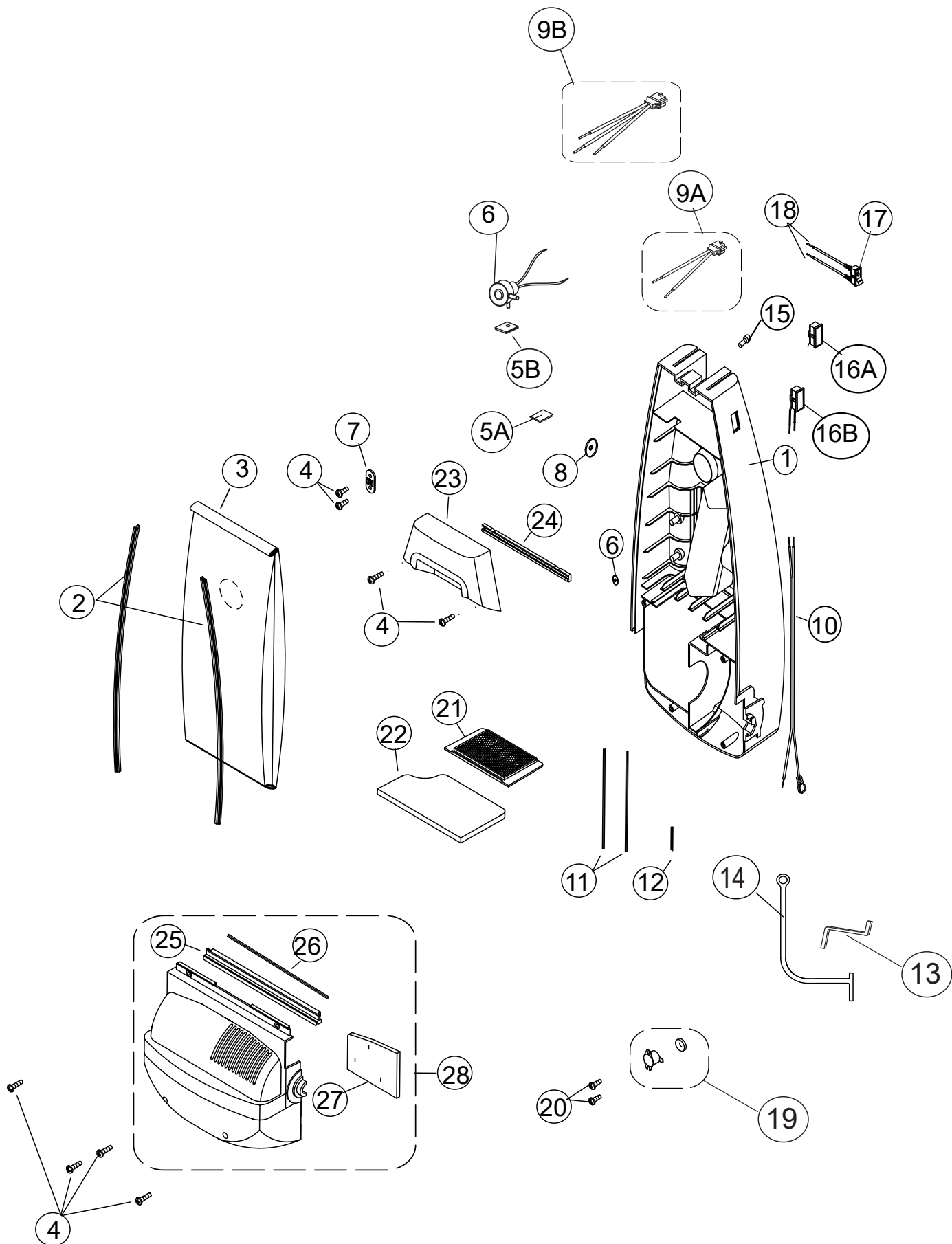
VIBC.2 VIBCNT.X VIBCL.X VIBCL.USA VIBCLNT.X VIBD.X VIBDL.2 VIBE
VIBENT VIBP.X VIBPNT.X VIBS.X VIBST.2 VIB.USAFS VIB.USAUS



DUST COVER

RICCAR VIBRANCE Models

KEY	PART NUMBER	DESCRIPTION
1	D224-06A1.3	Dust Cover Assembly (VIBE VIBENT VIBCL.USA)
	D224-06A6	Dust Cover Assembly (VIBCL.4)
	Not Available	Dust Cover Assembly (VIBCL.2 and Below VIBCLNT VIBUSA.SU VIB.USAFS VIBP VIBPNT VIBS VIBST)
	D224-06A3	Dust Cover Assembly (VIBD VIB.USAFS)
	D224-0630.2	Dust Cover Assembly (VIBC VIBCNT)
	D224-0614	Dust Cover Assembly Black (VIBDL ,Replacement All VIB Models)
2	A732-9800B	Velcro Strip 3/16 x 2 Used On Dust Covers .4 and Above & Replacement Dust Covers.
3	A732-5300	Screw M4 X 16
4	Not Available	Dust Cover Latch Charcoal Gray
	B224-2714	Dust Cover Latch Black Replacement For All Vib Models
5	A224-0600	Spring
6	B222-1500	Foam Post Filter (VIBCL VIBCLNT VIBCL.USA VIBC VIBCNT VIBE VIBENT VIBUSA.SU VIBST)
	B222-0800	Post Filter Ectrostatic (VIBD VIBDL VIB.USAFS VIBS)
7	Not Available	Post Filter HEPA (VIBP VIBPNT)
Not Shown	RVPF	Filter Set HEPA And Charcoal (VIBP VIBPNT)



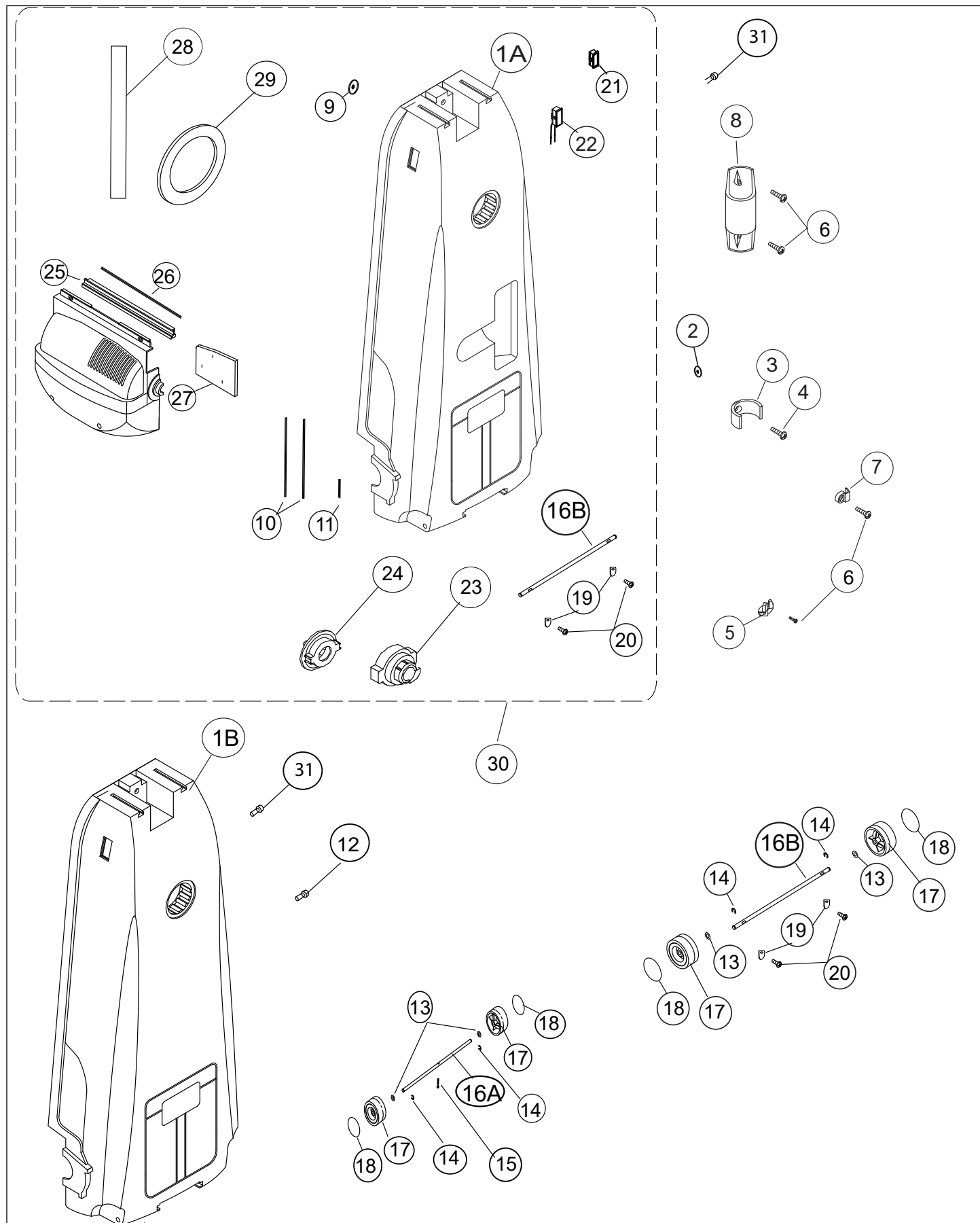
MAIN BODY FRONT TOOLS

RICCAR VIBRANCE Models

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	B224-0014N	Dust Compartment Black Replacement All Tools and No Tools Models	15	A430-0800	Body Wire Hole Plug (VIBC VIBD VIBDL VIB.USAFS VIBS VIBP)
2	B221-0814	Dust Compartment Side Seals	16A	B227-0214	FBI Plug (VIBDL VIBS)
3	4.6-PLAIN.2	Paper Bag	16B	C227-0300B	Full Bag Indicator (VIBC VIBD VIBP VIB.USAFS)
	C13-6	Paper Bag 6 pack			
	B211-5800	HEPA Bag Bulk	17	B328-0414	Main Switch Body (VIBCL VIBCL.USA VIBE VIBST VIBUSA.SU)
	RAH-6	HEPA Bag Bulk 6 Pack			
4	A732-8314	Screw HI-LO #8 x 5/8"	18	A328-0000	Switch Wire
5A	B627-0014	Air Resistant Plug (VIBE VIBCL VIBCL.USA VIBDL VIBS VIBST VIBUSA.SU)	19	D123-1000	Thermal Switch Assembly
			20	A732-7300	Screw #4 x 5/16
			21	B222-0600	Filter Support Screen
5B	B227-0014	Pressure Switch Mount (VIBC VIBD VIBP VIB. USAFS)	22	B222-0500	Secondary Filter Foam (VIBCL VIBC VIBD VIBDL VIBE VIBS VIBST VIBUSA.SU)
6	B227-1200	Pressure Switch (VIBC VIBD VIBP VIB.USAFS)		B222-1100B	Secondary Filter Charcoal (VIBP)
7	B332-0014	Cord Restraining Strap	23	Not Available	Switch Cover (VIB.USAFS VIBS VIBST VIBD VIBP)
8	A432-0605	Handle Bolt Nut		B324-00A1	Switch Cover (VIBCL.2 and Below VIBE VIBCL.USA)
9A	D235-0400	Handle Connector Assembly Household (VIBD VIBDL VIB.USAFS VIBP VIBS)		B324-00A6	Switch Cover (VIBCL.4 VIBUSA.SU)
9B	D235-0401	Handle Connector Assembly Commercial (VIBC)		B324-0030	Switch Cover (VIBC)
10	B224-0314B	Motor Cord Household		B324-0014	Switch Cover Black (VIBDL Replacement All VIB Models)
	B224-3014B	Motor Cord Commercial (VIBC)	24	B221-0013	Switch Cover Seal
11	B224-2300	Dust Compartment Seal Large	25	B221-0113	Motor Cover Seal
12	B224-0500	Dust Compartment Seal Small	26	B221-0513	Motor Cover Packing Seal
13	B221-0600	Motor Compartment Seal Small (May be used with #14 B221-0700 instead of #11 & #12 Dust Compartment Seals)	27	B222-0300	Exhaust Filter
			28	D123-0114	Motor Cover Assembly Black
14	B221-0700	Motor Compartment Seal Large (May be used with #13 B221-0600 instead of #11 & #12 Dust Compartment Seals)	Not Shown	*D224-0014	Dust Compartment Kit w/ Motor Cover for Riccar Vibrance

MAIN BODY BACK TOOLS

RICCAR VIBRANCE Models

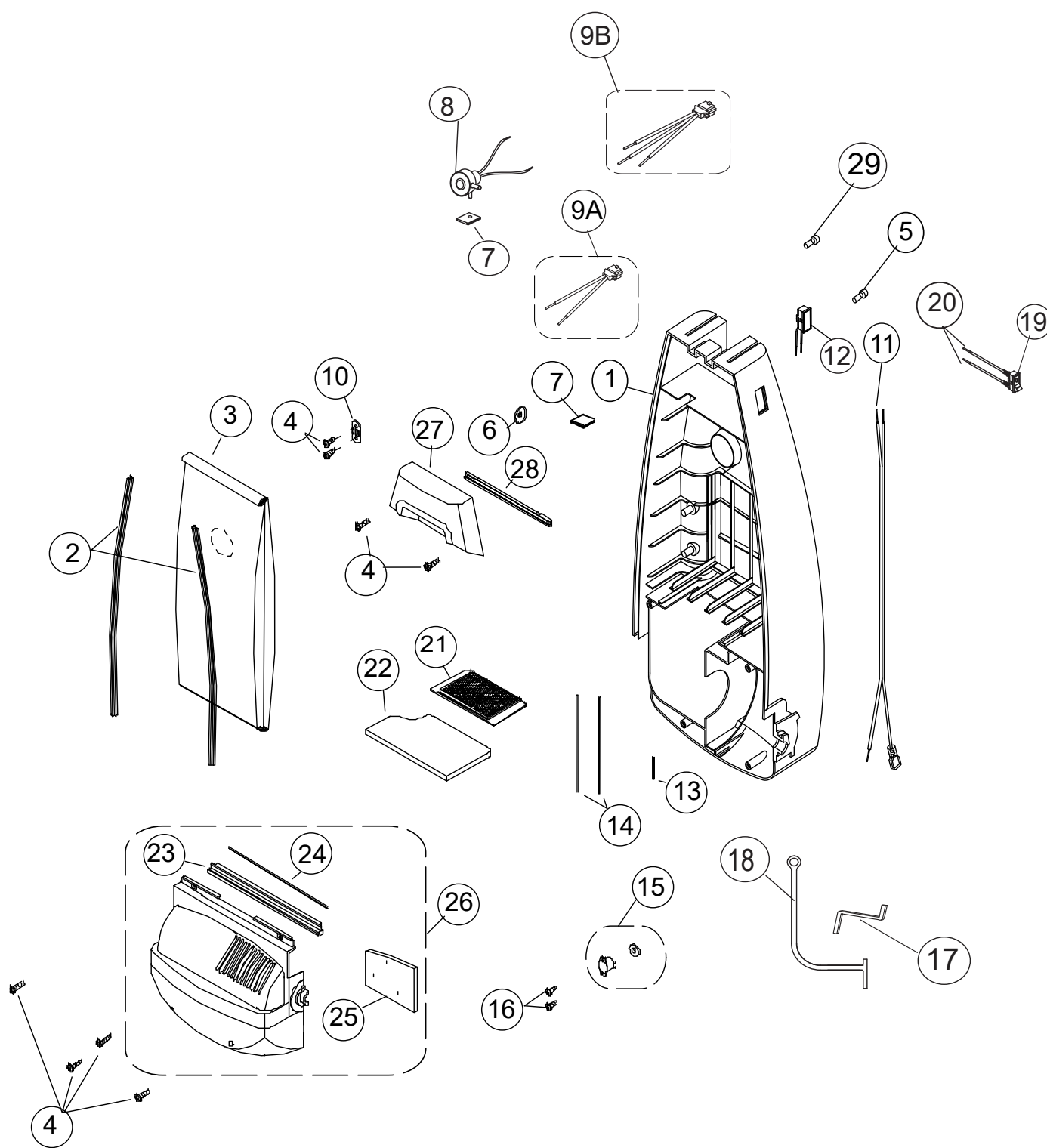


MAIN BODY BACK TOOLS

RICCAR VIBRANCE Models

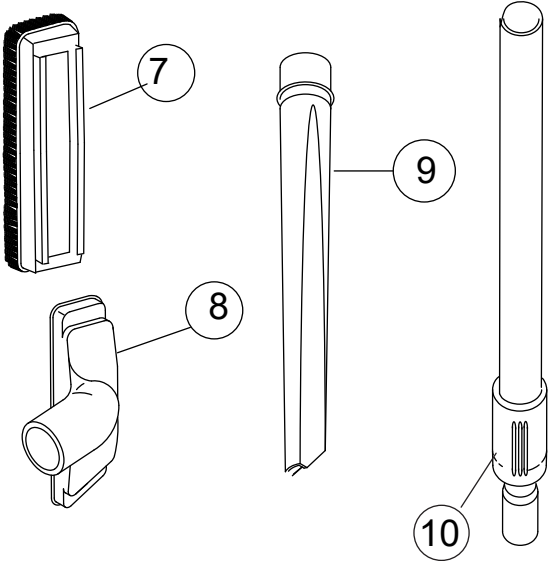
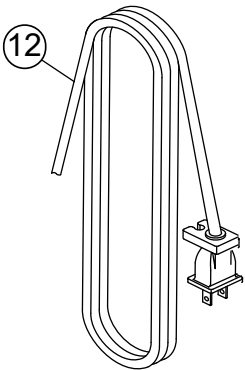
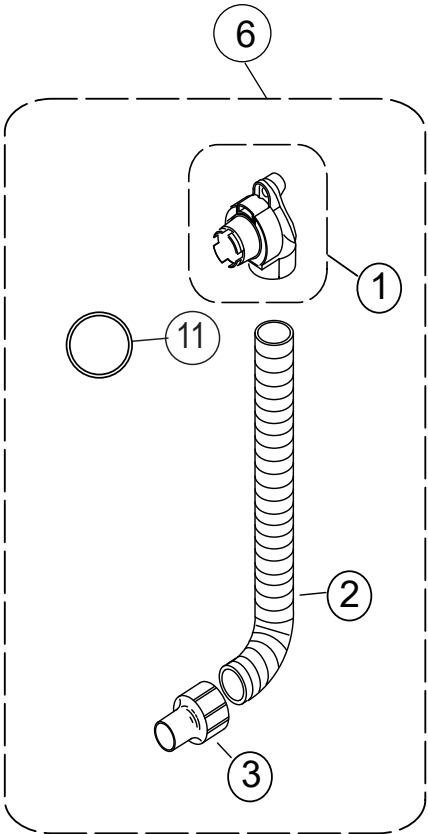
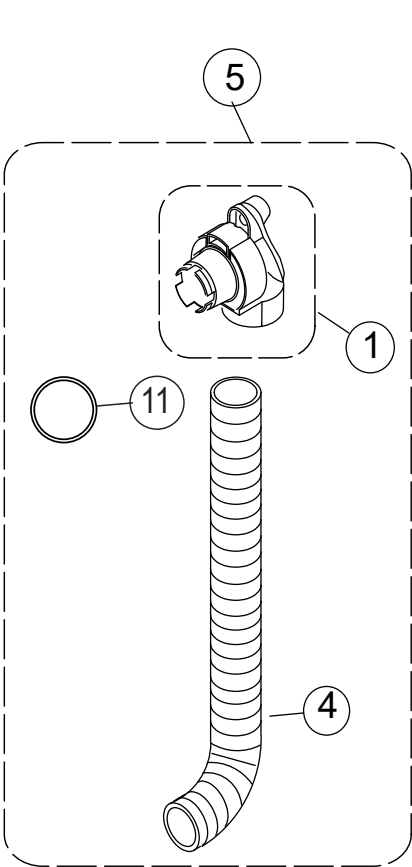
KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1A	B224-0014N	Dust Compartment Black Replacement All VIB Tools and No Tools Models	17	B010-2314	Rear Wheel Black Plastic (VIBCL VIBCLNT VIBCL. USA VIBE VIBENT VIBS VIBST)
1B	Not Available	Dust Compartment No Tools (VIBCLNT VIBCNT VIBENT VIBPNT)		B010-1731	Rear Wheel Rubber (VIBC VIBCNT VIBDL VIBD VIB.USAFS VIBUSA.SU VIBP VIPNT)
2	A732-7605	Tool Clip Nut	18	B210-0014	Rear Wheel Decal For B010-2314 Rear Wheels (VIBCL VIBCLNT VIBCL.USA VIBE VIBENT VIBS VIBST)
3	B226-0414	Tool Clip Black			
4	A732-0900	Tool Clip Screw	19	54.136	Rear Axle Clamp Used With Number 16B B210-0605 Axle
5	B226-0514	Tool Shelf Black			
6	A732-8314	Screw HI-LO #8 x 5/8"	20	A732-8205	Screw Used With Number 16B B210-0605 Axle
7	B626-1414	Upholstery Tool Retainer Clip Black	21	B227-0214	FBI Plug (VIBS
8	B225-0014	Fast Task Hose Connector Black	22	C227-0300B	Full Bag Indicator (VIBP VIBPNT VIB.USAFS
9	A432-0605	Handle Bolt Nut	23	B123-1300	Metal Pivot Sleeve
10	B224-2300	Dust Compartment Seal Large	24	B113-1014B	Front Motor Mount
11	B224-0500	Dust Compartment Seal Small	25	B221-0113	Motor Cover Seal
12	B224-0114	Dust Compartment Plug (VIBENT VIBCLNT VIBCNT VIBPNT)	26	B221-0513	Motor Cover Packing Seal
13	A328-0100B	Nylon Washer	27	B222-0300	Exhaust Filter
14	A732-0300	E-Clip 5mm	28	B113-3600	Rear Strip Spacer Motor
15	A732-8700B	Rear Wheel Axle Screw Used With Number 16A Axle That Is Not Available	29	B113-0700C	Back Motor Mount Seal
16A	Not Available Upgrade Required	*Rear Wheel Axle VIB Models With Serial Number That Start With 8B & Below Replacment For Axle is the *D224-0014 Upgrade	30	*D224-0014	Dust Compartment Kit With Motor Cover for Riccar Vibrance {Upgrade to new Dust Compartment and Motor Cover For Models with Serial Numbers That First Two Numbers Are 8B & Below}
16B	B210-0605	Rear Wheel Axle VIB Models With Serial Number That Start With 8C & Above Dot 2 & Above (VIBDL VIBST)	31	A430-0800	Body Wire Hole Plug (VIBC VIBCNT VIBD VIBDL VIB.USAFS VIBS VIBP VIBPNT)

MAIN BODY FRONT NO TOOLS RICCAR VIBRANCE Models



MAIN BODY FRONT NO TOOLS RICCAR VIBRANCE Models

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	Not Available	Dust Compartment No Tools (VIBCLNT VIBENT VIBCNT VIBPNT)	17	B221-0600	Motor Compartment Seal Small (May be used with #18 B221-0700 instead of #13 & #14 Dust Compartment Seals)
	B224-0014N	Dust Compartment Black Replacment All Tools and No Tools Models (#5 B224-0114 is required for all no tools models #29 A430-0800 is required for the VIBCNT and VIBPNT only)			
2	B221-0814	Dust Compartment Side Seals	19	B328-0414	Main Switch Body (VIB-CLNT VIBENT)
3	4.6-PLAIN.2	Paper Bag Bulk			
	C13-6	Paper Bag 6 pack	20	A328-0000	Switch Wire
	B211-5800	HEPA Bag Bulk	21	B222-0600	Filter Support Screen
	RAH-6	HEPA Bag 6 Pack	22	B222-0500	Secondary Filter Foam (VIBCLNT VIBCNT VIBENT)
4	A732-8314	Screw HI-LO #8 x 5/8"		B222-1100B	Secondary Filter Charcoal (VIBPNT)
5	B224-0114	Dust Compartment Plug (VIBENT VIBCLNT VIBCNT VIBPNT)	23	B221-0113	Motor Cover Seal
6	A432-0605	Handle Bolt Nut	24	B221-0513	Motor Cover Packing Seal
7	B627-0014	Air Resistant Plug (VIBCLNT VIBENT)	25	B222-0300	Exhaust Filter
	B227-0014	Pressure Switch Mount (VIBCNT VIBPNT)	26	D123-0114	Motor Cover Assembly
8	B227-1200	Pressure Switch (VIBCNT VIBPNT)	27	B324-00A1	Switch Cover (VIBCLNT VIBENT)
9A	D235-0400	Handle Connector Assembly Household (VIBPNT)		Not Available	Switch Cover (VIBPNT)
9B	D235-0401	Handle Connector Assembly Commercial (VIBCNT)		B324-0030	Switch Cover (VIBCNT)
				B324-0014	Switch Cover Black (Replacement All VIB Models)
10	B332-0014	Cord Restraining Strap	28	B221-0013	Switch Cover Seal
11	B224-0314B	Motor Cord Household (VIBENT VIBCLNT VIBPNT)	29	A430-0800	Body Wire Hole Plug (VIBCNT VIBPNT)
	B224-3014B	Motor Cord Commercial (VIBCNT)			
12	C227-0300B	Full Bag Indicator (VIBCNT VIBPNT)			
13	B224-0500	Dust Compartment Seal Small			
14	B224-2300	Dust Compartment Seal Large			
15	D123-1000	Thermal Switch Assembly			
16	A732-7300	Screw #4 x 5/16			

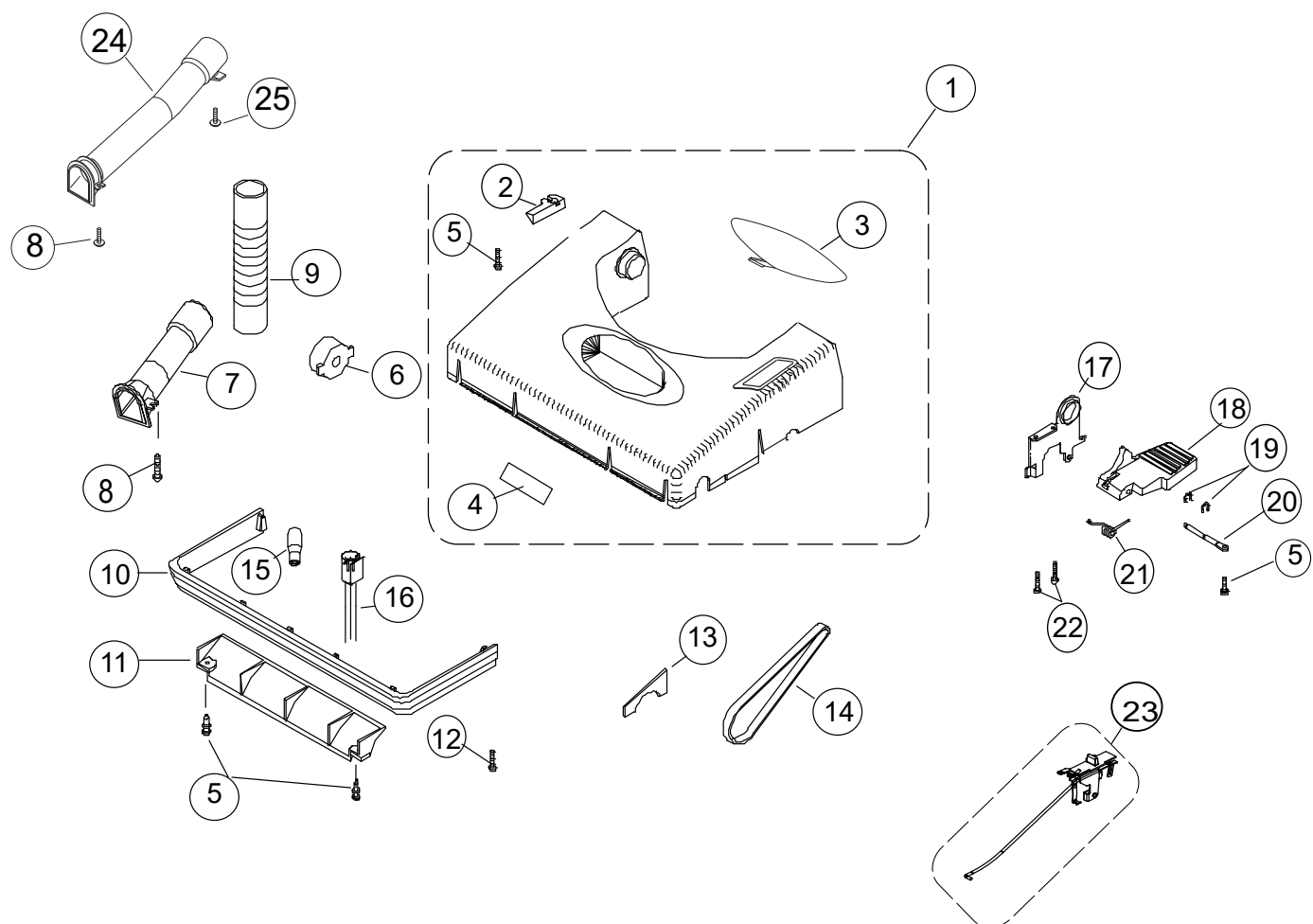


HOSE, AND ACCESSORIES

RICCAR VIBRANCE Models

KEY	PART NUMBER	DESCRIPTION
1	C625-0114	Suction Inlet Complete Black
2	A225-0014	Stretch Hose No Tools Black (VIBCNT VIBPNT)
	A225-0114	Fast Task Stretch Hose 500mm Black (VIB.USAFS VIBC VIB)
3	B625-0314	Hose Cuff Black Replacment
4	B225-0114	Blow Molded Hose Black
5	D626-0114	**Hose Assembly No Tools Blow Molded Black (VIBENT VIBCLNT
6	Not Available	Hose Assembly No Tools Stretch Black (VIBCNT
	D626-0514	Hose Assembly Black Fast Task Stretch Replacment For All Stretch Hose Assemblies (VIB.USAFS VIBC
7	B226-0214	Slide On Upholstery Brush Black Nylon Bristles
	B226-0614	Uplolstery Brush Black Natural Bristles (VIBP)
8	B226-0114	Upholstery Tool Black
9	B226-0314	Crevice Tool Black
10	C626-1214	Wand Assembly Black
11	B625-1014	Spacer For Suction Inlet Seal
12	Power Cord List Below Are For Models With On/Off Switch On Body For Models With On/Off Switch On Handle See Handle Assemblies.	
	Not Available	Power Cord 24ft. Black Household (VIBE VIBENT VIBCL VIBCLNT VIBCL.USA)
	A434-1714B	Power Cord 30ft Black Household For Models With Switch On Body(VIBUSA.SU VIBST) [Replacement for VIBCL VIBCLNT VIBCL.USA VIBE VIBENT]

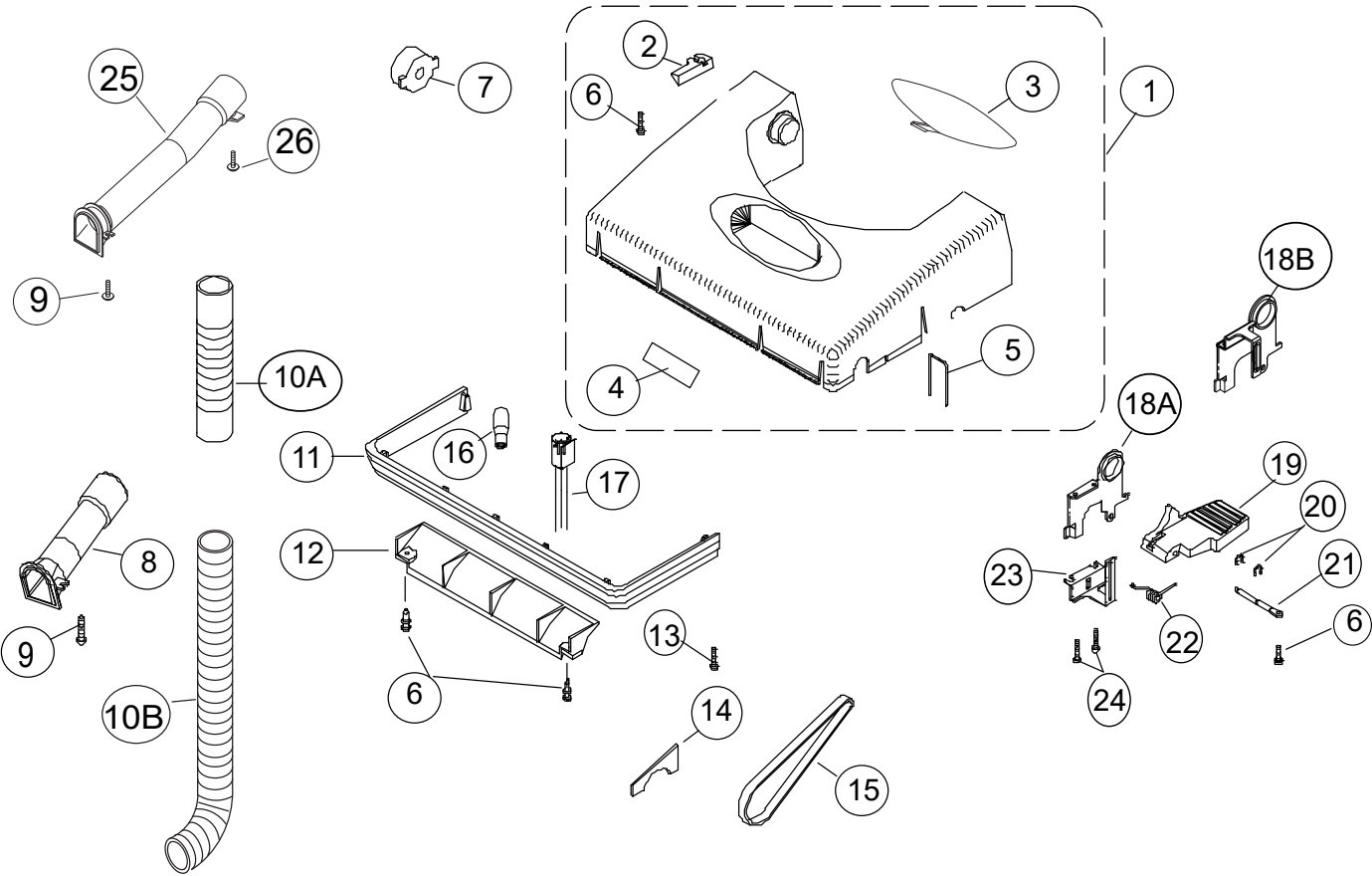
CLUTCH NOZZLE ASSEMBLY RICCAR Models VIB.USAFS VIBUSA.SU VIBP VIBPNT VIBDL



CLUTCH NOZZLE ASSEMBLY RICCAR Models VIB.USAFS VIBUSA.SU VIBP VIBPNT VIBDL

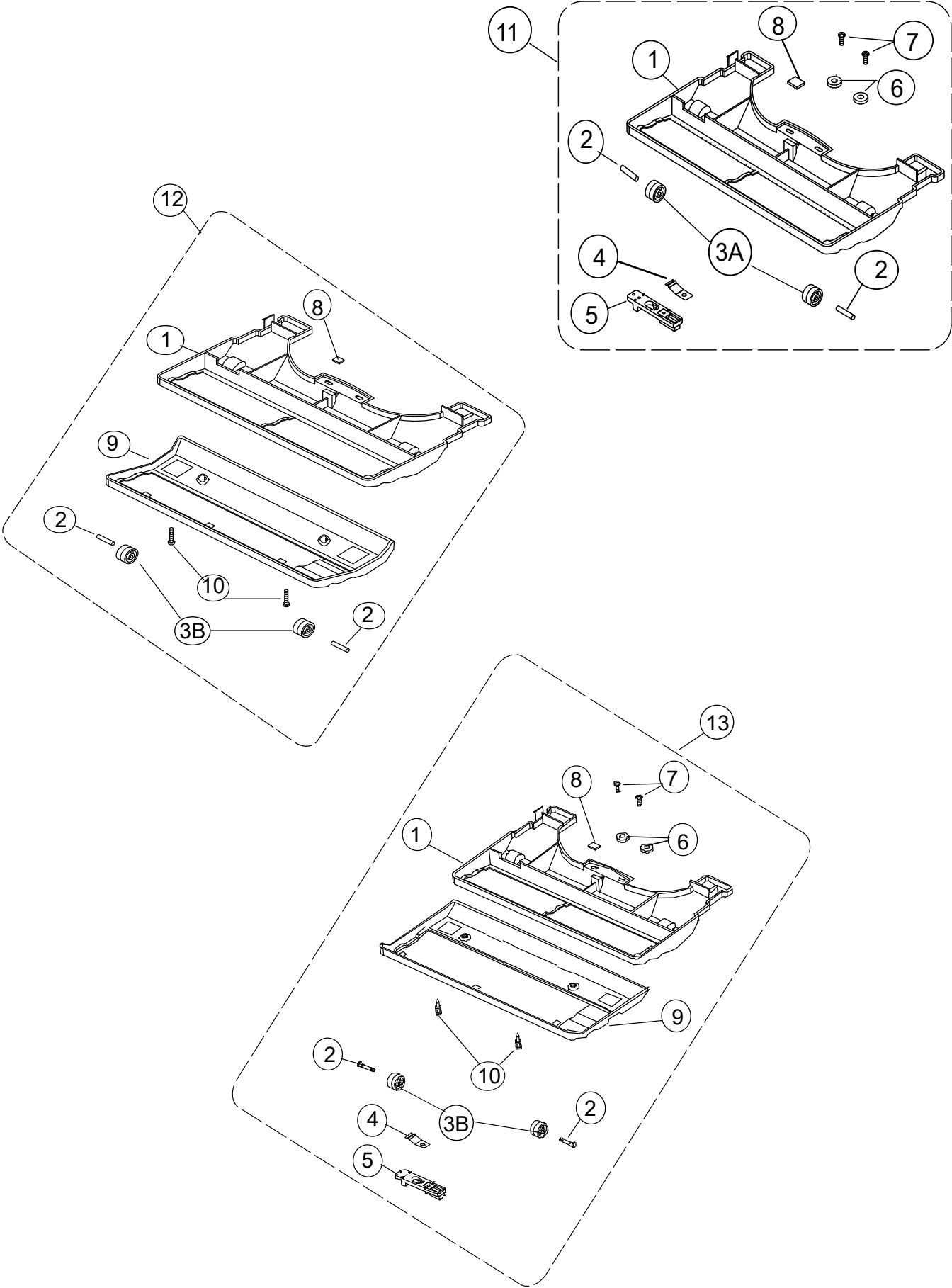
KEY	PART NUMBER	DESCRIPTION
1	Not Available	Nozzle Housing Assembly (VIB.USAFS VIBUSA.SU, VIBP VIBPNT)
	D017-4614	Nozzle Assembly Black Replacement For All Clutch Models And VIBDL
2	B017-4400	Baseplate Cover Catch For Replacement Nozzles
3	B018-0015C	Headlamp Lens Textured
4	B018-2200C	Reflector Tape
5	A732-8314	Screw HI-LO #8 x 5/8"
6	B017-0214	Plastic Bushing
7	B017-0213	Nozzle Inlet Tube (VIB.USASF VIBUSA.SU VIBP VIBPNT VIBDL)
8	A732-1200	Screw M5x12
9	B225-0614	Blow Molded Nozzle Hose (VIB.USASF VIBUSA.SU VIBP VIBPNT VIBDL)
10	B017-0131	Furniture Guard
11	B016-0014	Agitator Fillet (All Clutch Models)
12	B015-0305B	Base Plate Lock Stud Household (VIB.USAFS VIBUSA.SU VIBP VIBPNT VIBDL)
13	B021-0000C	Agitator Packing Seal
14	B014-0714	Belt
	RS20-B2	Belt 2 Pack
15	A350-0000	Light Bulb
16	A018-0800D	Light Socket and Wire
17	B020-0100B	Foot Pedal Frame (All Clutch Models)
18	B020-1331B	Foot Pedal
19	A732-0200	E-Clip 4mm
20	B020-0300	Pedal Shaft
21	B020-0400	Pedal Spring
22	A732-7906	Screw HI-LO # 8 x 1"
23	D017-5200	Carpet Floor Switch Assy
24	B017-1514	Nozzle Inlet Tube No Tools With Stretsh Hose (VIBPNT)
25	A732-2500	Combination Screw M4 X 12 (VIBPNT)

NON CLUTCH NOZZLE ASSEMBLY RICCAR VIBRANCE Models



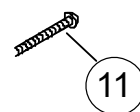
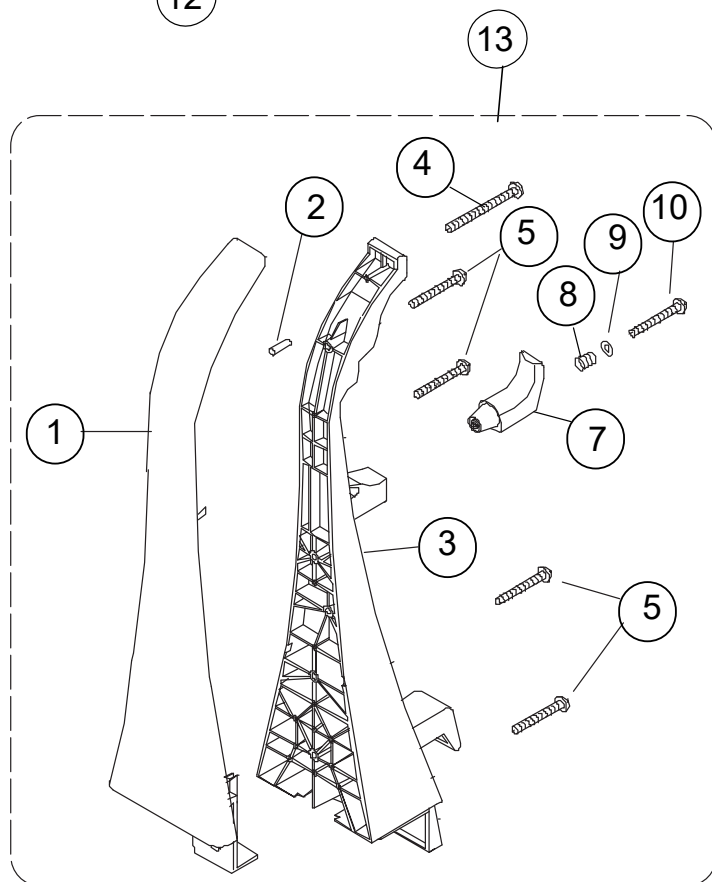
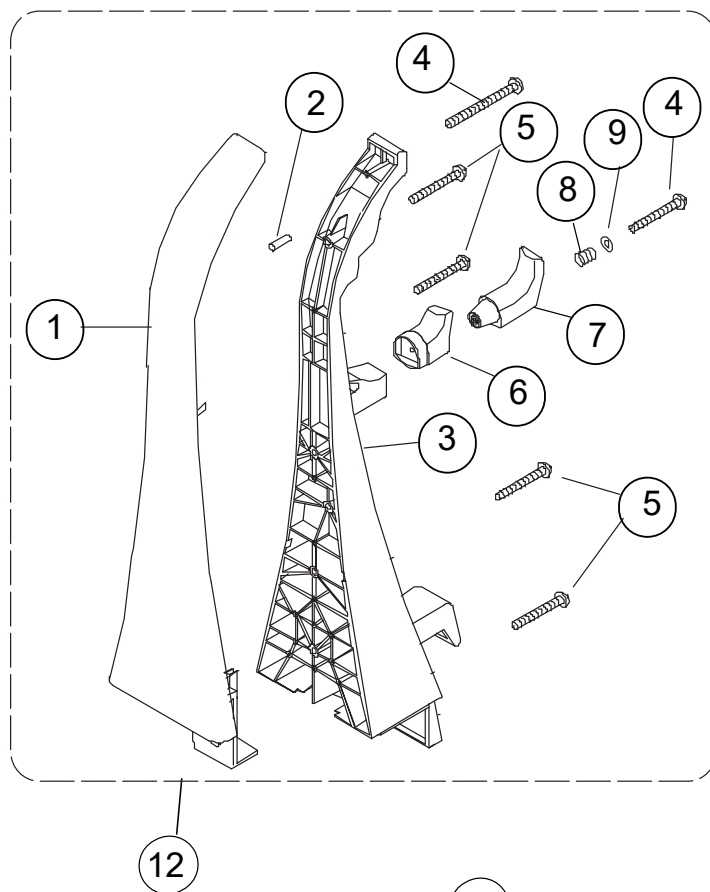
NON CLUTCH NOZZLE ASSEMBLY RICCAR VIBRANCE Models

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	Not Available	Nozzle Housing Assembly (VIBCLNT VIBCL.2 And Below VIBS VIBST)	13	B015-0305B	Base Plate Lock Stud Household (VIBE VIBENT VIBCL VIBCLNT VIBCL.USA VIBD VIBS VIBST)
	D017-13A1.3	Nozzle Housing Assembly (VIBE VIBENT VIBCL. USA)		A732-2300	Base Plate Screw Commercial (VIBC VIBCNT)
	D017-46A6	Nozzle Housing Assembly (VIBCL.4)	14	B021-0000C	Agitator Packing Seal
	D017-13A3	Nozzle Housing Assembly (VIBD)	15	B014-0714	Belt
	D017-1330.2	Nozzle Housing Assembly (VIBC VIBCNT)		RS20-B2	Belt 2 Pack
	D017-1314	Nozzle Assembly Black Replacement For All Non Clutch Models	16	A350-0000	Light Bulb
2	B017-4400	Baseplate Cover Catch For Replacement Nozzles	17	A018-0800D	Light Socket and Wire
			18A	B020-0100B	Foot Pedal Frame
3	B018-0015C	Headlamp Lens Textured Transparent For Models With Headlight	18B	B020-0200	Foot Pedal Frame With Integrated Belt Guard Used By Most Non Clutch Modes (Can be used for non clutch models instead of #18A and #23)[VIBST VIBC.2 VIBE VIBENT]
	B018-00A1C	Lens Opaque No Headlight (VIBE VIBENT VIBCL.USA)	19	B020-1331B	Foot Pedal
4	B018-2200C	Reflector Tape	20	A732-0200	E-Clip 4mm
5	B020-0000	Belt Guard	21	B020-0300	Pedal Shaft
6	A732-8314	Screw HI-LO #8 x 5/8"	22	B020-0400	Pedal Spring
7	B017-0214	Plastic Bushing	23	B014-0500	Belt Guard Dot 1 Non Clutch Models
8	B017-0213	Nozzle Inlet Tube	24	A732-7906	Screw HI-LO # 8 x 1"
9	A732-1200	Screw M5x12	25	B017-1514	Nozzle Inlet Tube No Tools With Stretch Hose (VIBCNT)
10A	B225-0614	Blow Molded Nozzle Hose Fast Task With Tools (VIBCL VIBCL.USA VIBE VIBD VIBS VIBST)		A732-2500	Combination Screw M4 X 12 (VIBCNT)
10B	B225-0114	Blow Molded Hose Black No Tools (VIBCLNT VIBENT) See **D626-0114			
11	B017-0131	Furniture Guard			
12	B016-0014	Agitator Fillet (VIBD VIBS)			



BASE PLATE ASSEMBLY**RICCAR All VIBRANCE Models**

KEY	PART NUMBER	DESCRIPTION
1	B015-0114D	Base Plate ABS
2	B010-0001E	Base Plate Wheel Pins
3A	B010-0413	Base Plate Wheel 22.0mm Plastic (VIBCL VIBCLNT VIBE VIBENT VIBCL.USA VIBS VIBST)
3B	C010-2714B	*Base Plate Wheel 23.5mm Overmolded Rubber (The following models will need the D010-2631 if the serial # is below what is shown with each model VIBC # 0117018529, VIBCNT # 0117004915, VIBDL #0117020637, all VIBD, VIB.USAFS, VIBUSA.SU, VIBP & VIBPNT will need the D010-2631
4	B015-0900	Base Plate Clip Spring
5	B015-0814	Base Plate Clip
6	B732-0000	Shoulder Washer
7	A732-0600	Screw #4 x 7/16
8	B015-1800	Foam Pad Light Socket
9	B015-1104	Medal Cladding
10	A732-5300	Combination Washer & Screw
11	D015-0100	Base Plate Assembly Plastic Wheels No Cladding (VIBE VIBENT VIBCL VIBCLNT VIBCL.USA VIBUSA.SU VIB.USASF VIBS)
12	D015-1100	Base Plate Assembly (VIBC VIBCNT)
13	D015-0900	Base Plate Assembly (VIBD VIBDL VIBS VIBST VIBP VIBPNT)
Not Shown	* D010-2631	Wheel Assembly and Axle (VIBD,VIB.USAFS, VIBUSA.SU, VIBP, VIBPNT)



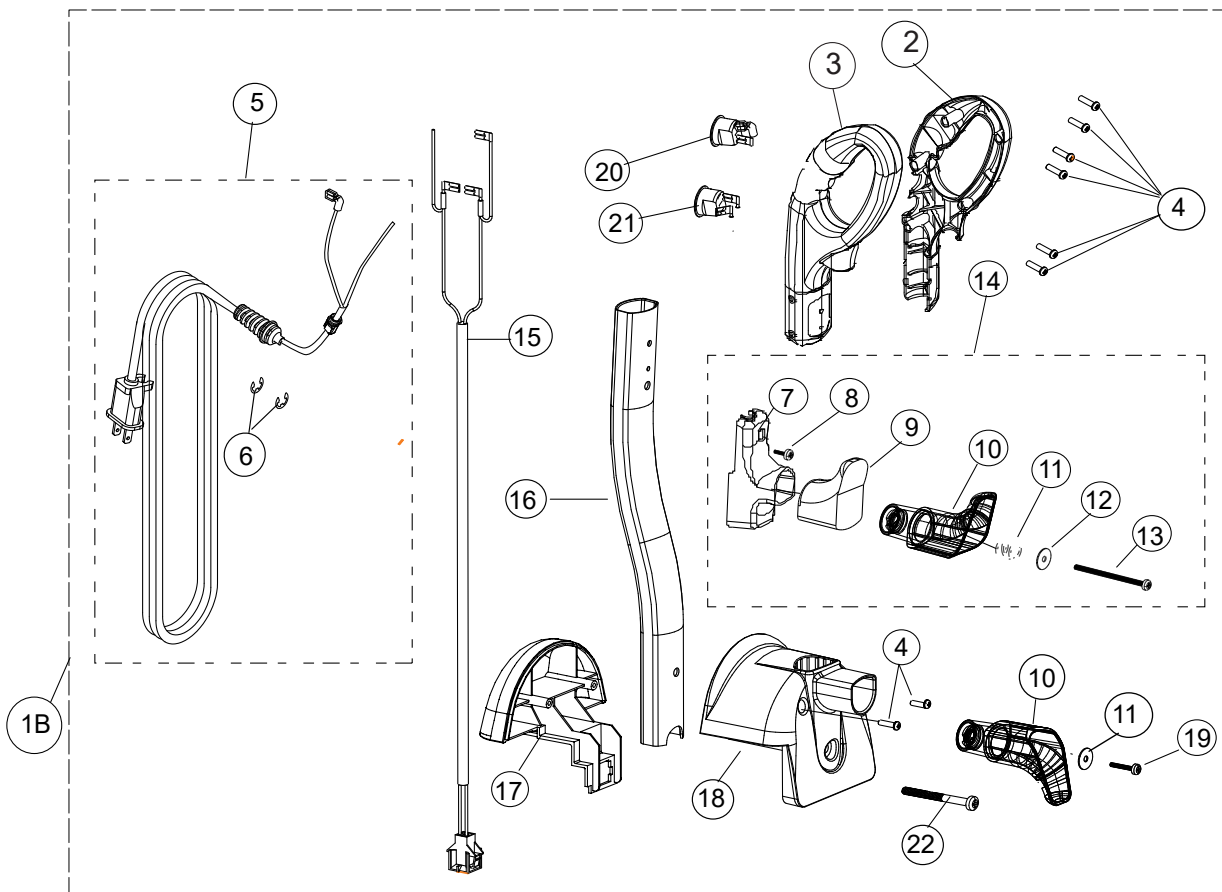
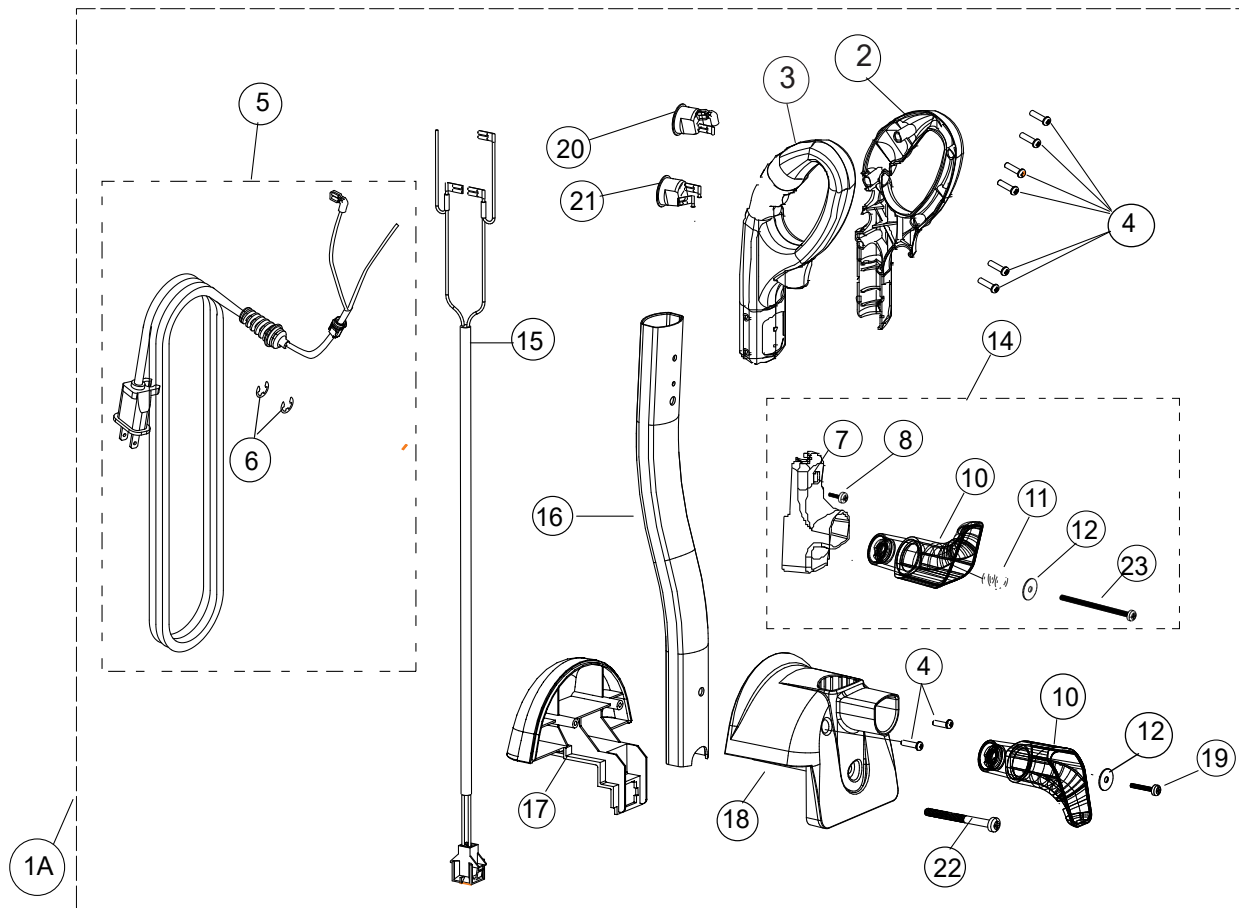
HANDLE ASSEMBLY

RICCAR Models VIBE VIBENT VIBCL VIBCLNT VIBUSA.SU

KEY	PART NUMBER	DESCRIPTION
1	B431-01A1	Handle Front No Switch (VIBE VIBENT VIBCL.1 VIBCLNT.1 VIBCL.USA)
	B431-01A6	Handle Front No Switch Red (VIBCL.4 VIBUSA.SU)
	Not Available	Handle Front No Switch Moonlit Blue (VIBST)
	B431-0714	Handle Front Black No Switch Vibrance Replacement All VIB Models
2	A732-7100	Dowel Pin
3	B431-0214	Handle Rear Black
4	A430-0205	Screw #8 16X2
5	A732-8314	Screw HI-LO #8 x 5/8"
6	B430-0214	Hose Carrier
7	B430-0114	Upper Cord Hook
8	B430-0200	Upper Cord Hook Spring
9	A430-0405	Upper Cord Hook Washer
10	A430-0105	Screw
11	A432-0505	Handle Bolt 1/4-20x2 1/2
12	D431-06A1	Handle Assembly No Switch (VIBCL.2 & below VIBE)
	D431-01A6	Handle Assembly Not Switch Red (VIBCL.4 VIBUSA.SU)
	D431-0714	Handle Assembly No Switch Black Replacement For All Models
13	D431-05A1	Handle Assembly No Switch Not Tools (VIBENT VIBCLNT)

HANDLE ASSEMBLY With Switch

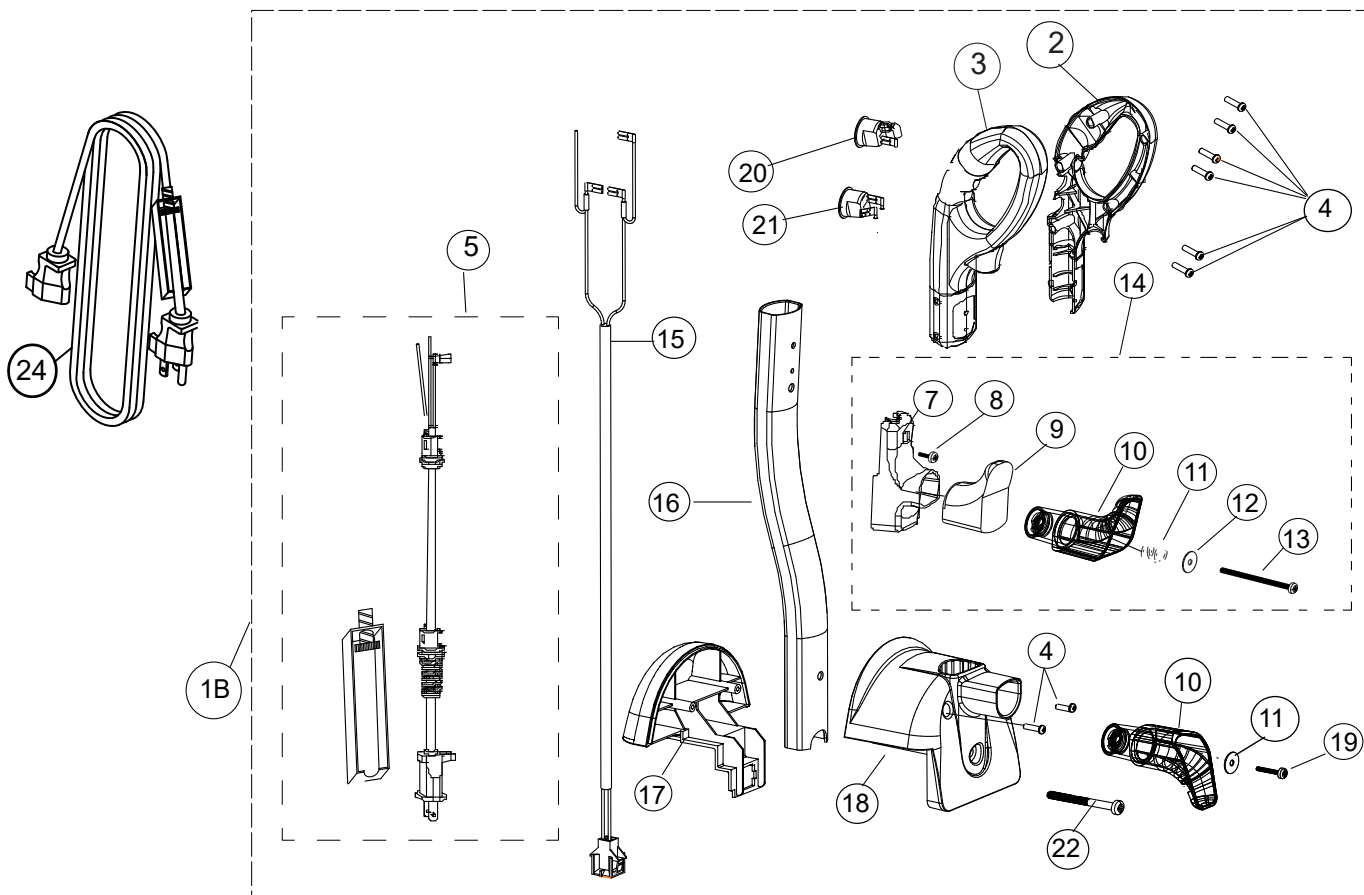
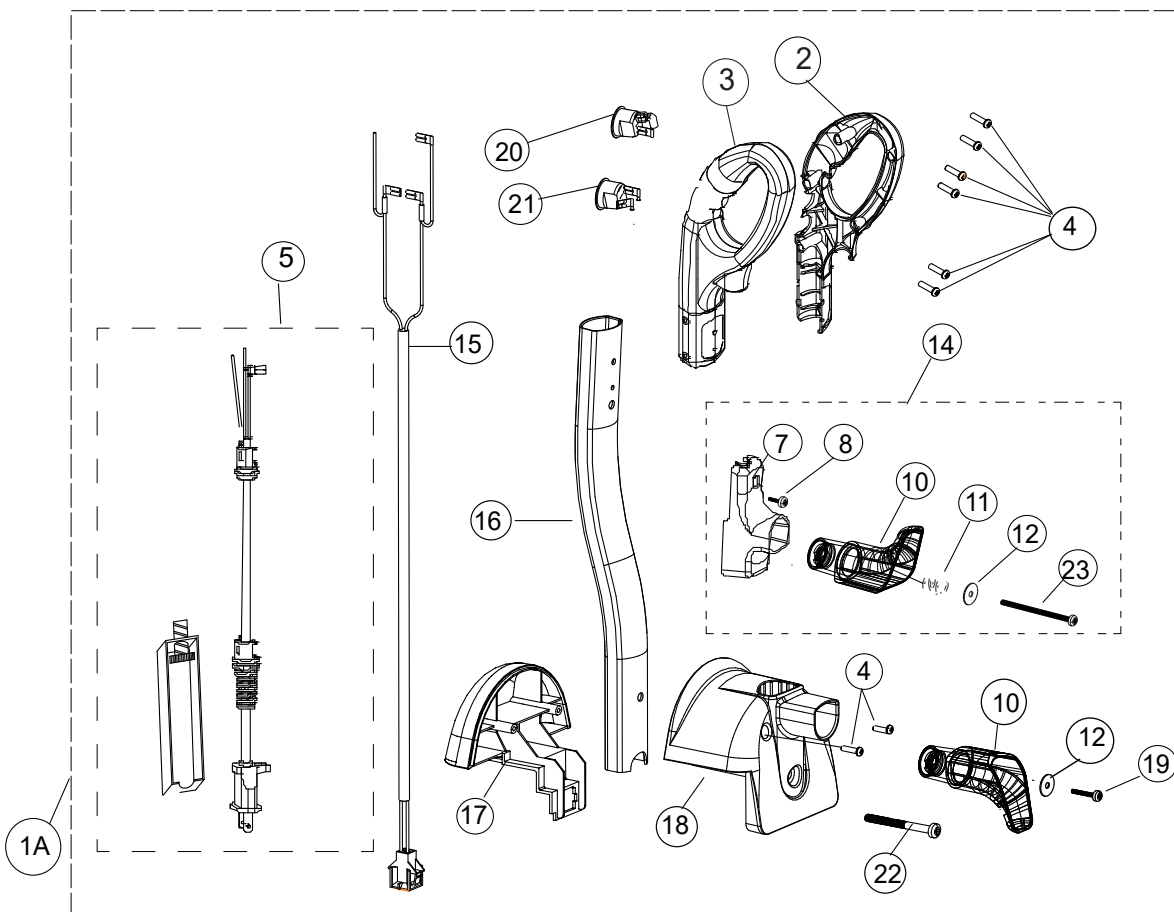
RICCAR VIBRANCE Models



HANDLE ASSEMBLY With Switch RICCAR VIBRANCE Models

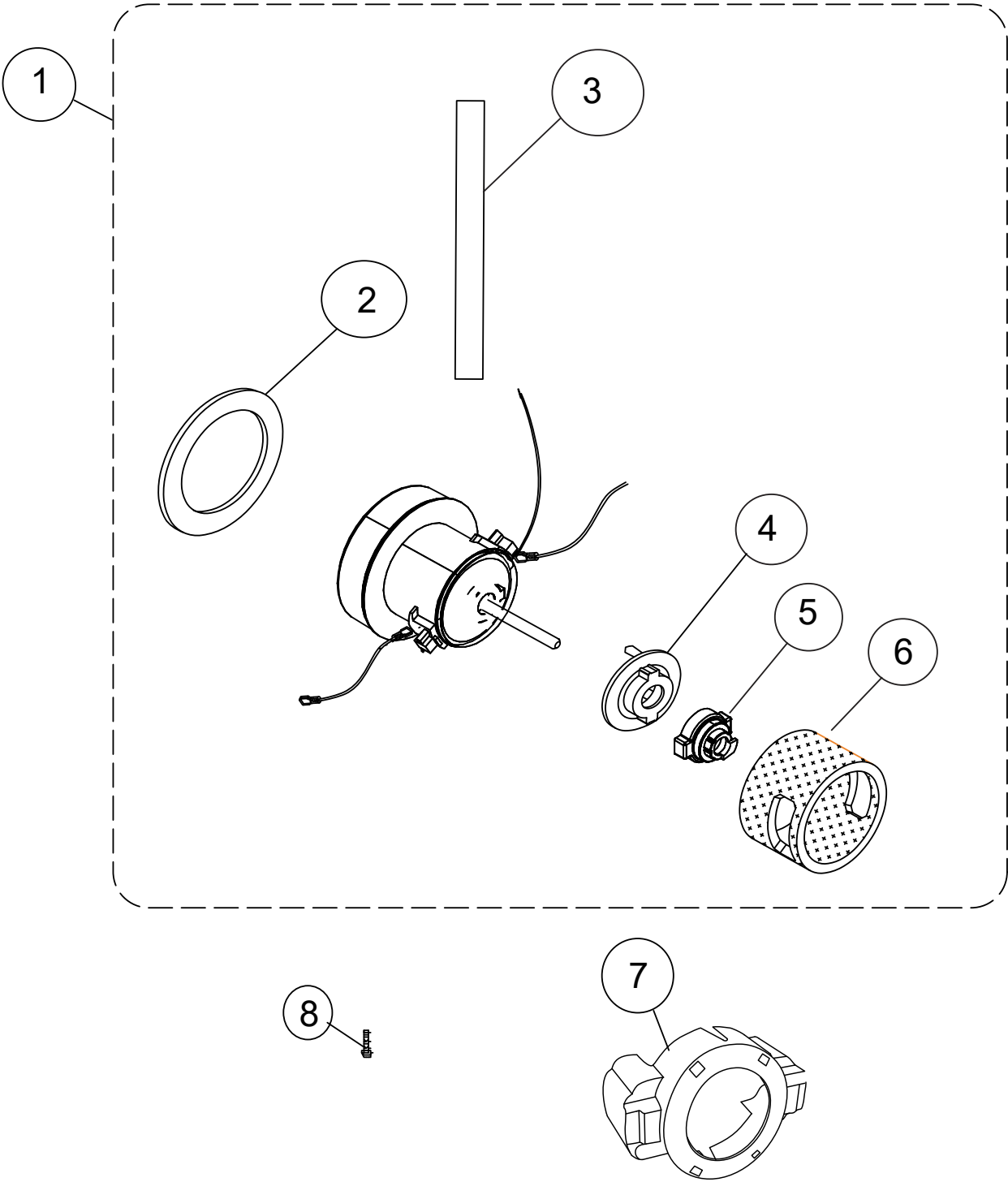
KEY	PART NUMBER	DESCRIPTION
1A	Not Available	Handle Assembly Complete No Tools (VIBPNT)
1B	Not Available	Handle Assembly Complete Tools (VIB.USAFS VIBD VIBS VIBP)
	D384-2214B	Handle Assembly Complete Tools Black (Replacement For All Tools And No Tools House Hold Models With Switch In Handle, VIBDL)
2	B484-0214B	Handle Right
3	B484-0414B	Handle Left
4	A732-8314	Screw #8 x 5/8"
5	D434-1700B	Power Cord 30 Ft. Assembly Household For Handle Assembly (VIB.USAFS VIBD VIBS VIBP VIBPNT)
6	A732-2400	E-Clip
7	B431-6614	Upper Cord Hook Mount
8	A430-0500C	Screw Upper Cord Hook Mount
9	B430-0214	Hose Carrier
10	B430-0114	Upper/Lower Cord Hook
11	B430-0200	Spring Upper Cord Hook
12	A430-0405	Washer Upper Cord Hook
13	A430-0600C	Screw Upper Cord Hook
14	D431-5714	Upper Cord Hook Assembly No Tools Models
	D431-5614	Upper Cord Hook Assembly Tools Models
15	B431-5700	Handle Harness Household
16	B431-6900B	Steel Handle Tube
17	Not Available	Handle Mount Front (VIBP VIBPNT VIBS VIB.USAFS VIBD)
	B431-5314	Handle Mount Front Black (VIBDL Replacment For All Models With Switch in Handle)
18	B431-5414	Handle Mount Back
19	A430-0900	Lower Cord Hook Screw
20	A328-1500	Switch On/Off
21	A328-1600	Indicator Ligh
22	A432-0505	Handle Bolt
23	A732-1500	Screw Upper Cord Hook No Tools M4X40MM
Not Shown	D431-1400	Upper Cord Hook With Power Cord For Replacement Household
Not Shown	D431-1800	Heavy Duty Handle Kit For VIBRANCE Tools Models With 6 Screws For Replacement

HANDLE ASSEMBLY With Switch RICCAR Models VIBC VIBCNT



HANDLE ASSEMBLY With Switch RICCAR Models VIBC VIBCNT

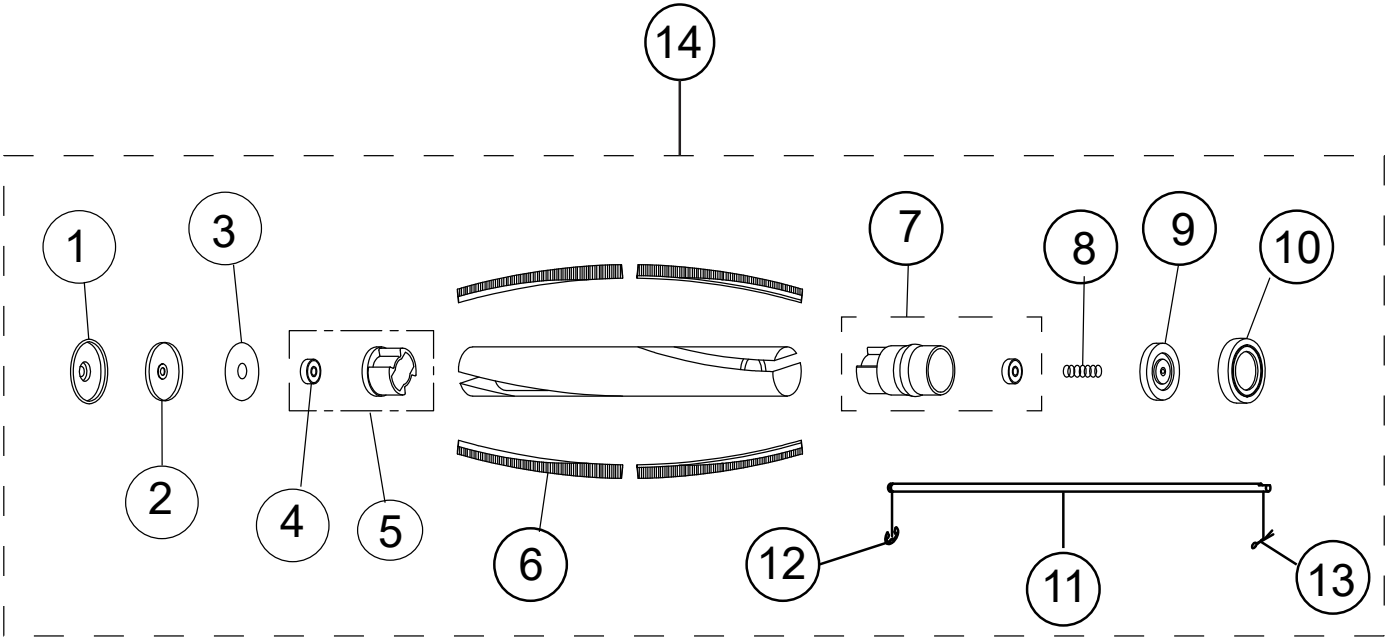
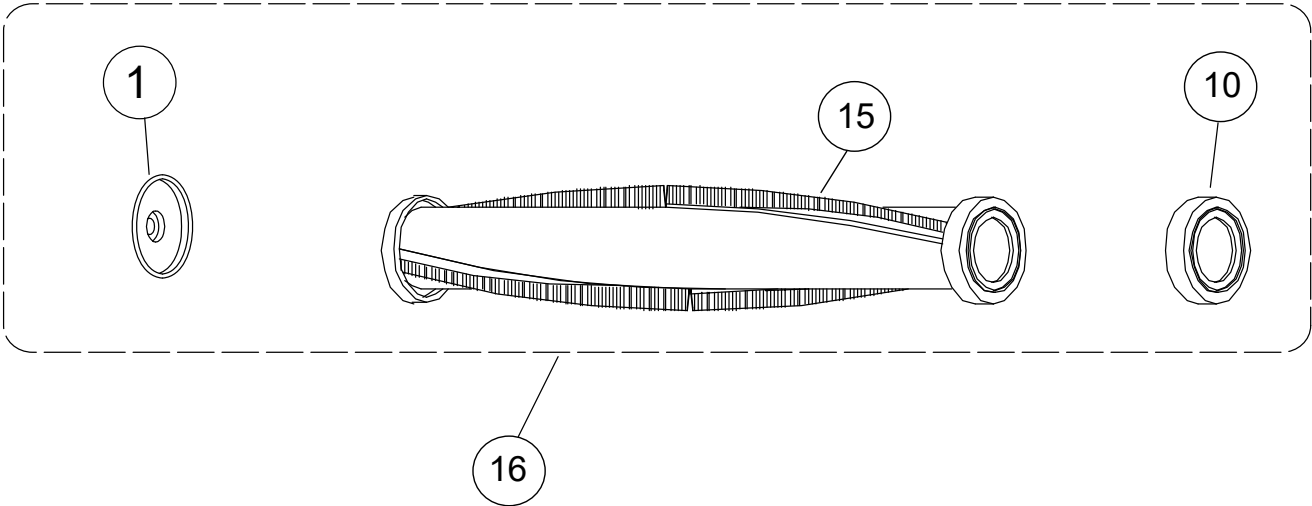
KEY	PART NUMBER	DESCRIPTION
1A	D431-5900	Handle Assembly Complete No Tools (VIBCNT)
1B	D431-5800	Handle Assembly Complete With Tools (VIBC)
2	B484-0214B	Handle Right
3	B484-0414B	Handle Left
4	A732-8314	Screw #8 x 5/8"
5	D434-0730	Power Cord Assembly Red & Black (VIBC VIBCNT)
6	A732-2400	E-Clip
7	B431-6614	Upper Cord Hook Mount
8	A430-0500C	Screw Upper Cord Hook Mount
9	B430-0214	Hose Carrier
10	B430-0114	Upper/Lower Cord Hook
11	B430-0200	Spring Upper Cord Hook
12	A430-0405	Washer Upper Cord Hook
13	A430-0600C	Screw Upper Cord Hook
14	D431-5714	Upper Cord Hook Assembly No Tools Models
	D431-5614	Upper Cord Hook Assembly Tools Models
15	B431-6400B	Handle Harness Commercial
16	B431-6900B	Steel Handle Tube
17	B431-5330	Handle Mount Front Super Red (VIBC VIBCNT)
18	B431-5414	Handle Mount Back
19	A430-0900	Lower Cord Hook Screw
20	A328-1500	Switch On/Off
21	A328-1600	Indicator Light
22	A432-0505	Handle Bolt
23	A732-1500	Screw Upper Cord Hook No Tools M4X40MM
24	A434-1430C	Extension Cord Red 40' (VIBC VIBCNT)



MOTOR ASSEMBLY

RICCAR VIBRANCE Models

KEY	PART NUMBER	DESCRIPTION
1	D113-6800	Motor Assy. 10AMP (VIBCL VIBCLNT VIBCL.USA VIBUSA.SU VIBE VIBENT)
	D113-6900	Motor Assy. 12AMP (VIBD VIBS VIBST VIBP VIBPNT VIBC VIBCNT VIBS VIB.USAFS VIBDL.2 VIBC.2)
2	B113-0700C	Back Motor Mount Seal
3	B113-3600	Rear Strip Spacer Motor
4	B113-1014B	Front Motor Mount
5	B123-1300	Metal Pivot Sleeve (Used on models with upgrade dust compartment and motor cover *D224-0014)
6	B123-1900	Motor Sound Suppressor
7	B113-0915	Motor Shroud (VIBC.X VIBNT.X)
8	A732-4600	Screw #8 X 1/4 Motor Ground (VIBC.X VIBCNT.X)

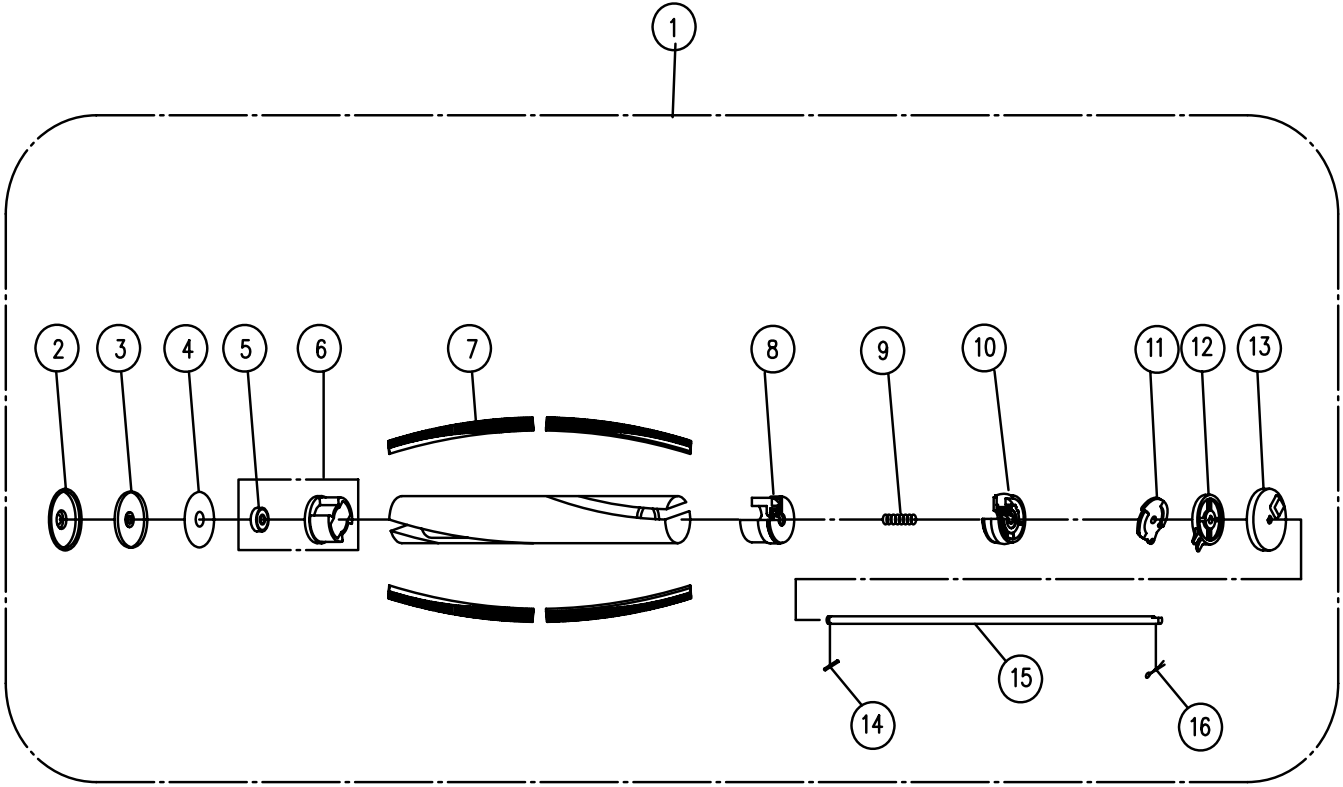


AGITATOR NON CLUTCH

RICCAR VIBRANCE Models

KEY	PART NUMBER	DESCRIPTION
1	B012-0214	Rubber End Cover Left
2	B012-0700	End Cap Left
3	B012-0600	Agitator Bearing Felt Cover
4	B012-1400	Agitator Bearing
5	C012-1500	Agitator Bearing Holder Assembly
6	B012-0900B	Agitator Brush Strip 9.0mm Black And Gold
	B012-2400B	Agitator Brush Strip 10.3mm Red And Gold
7	C012-0914	Agitator Pulley with Bearing
8	B624-0100	Spacing Spring
9	B012-0800	End Cap Right
10	B012-0114	Rubber End Cover Right
11	B012-1000	Agitator Shaft
12	A732-0200	E-Clip 4mm
13	A732-0400	Agitator Spring Clip
14	Not Available	Agitator Assembly Non Clutch 9.0mm Black and Gold (VIBCL VIBCLNT VIBS)
	D012-2500	Agitator Assy 10.3mm Non Clutch Red Bristle Brush (VIBC VIBCNT VIBD VIBST) [Replacement For VIBCL VIBCLNT VIBS]
15	B012-0000	Wooden Agitator
16	D012-0200	Wooden Agitator Complete (VIBE VIBENT VIBCL.USA)

AGITATOR CLUTCH RICCAR Models VIB.USAFS VIB.USASU VIBP VIBPNT VIBDL



AGITATOR CLUTCH

RICCAR Models VIB.USAFS VIB.USASU VIBP VIBPNT VIBDL

KEY	PART NUMBER	DESCRIPTION
1	D012-2700	Agitator Assembly Clutch 10.3mm Red and Gold Replacement All Clutch Models
2	B012-0214	Rubber End Cover Left
3	B012-2300	Metal End Cap Left
4	B012-0600	Agitator Bearing Felt Cover
5	B012-1400	Agitator Bearing
6	Not Available	Agitator Bearing Holder
7	B012 2400B	Agitator Brush Strip
	B012-3400	White Cripmed Brush Strips
	B012-3200	Natural Brush Strips
8	C012-0400	Cllutch Rubber Pad Assembly
9	B012-1700	Agitator Compression Spring
10	C012-0700	Agitator Pulley Clutch
11	B012-1414	Inside Metal Cam
12	B012-1514	Outside Fixed Cam Plastic
13	B012-1100	Metal End Cap Right
14	B012-1200	Spring Pin
15	Not Available	Agitator Shaft
16	A732-0400	Agitator Spring Clip
Not Shown	B40	Washer Adjustment Kit